



RADIANS®

CUSTOM IMPRINT+ EMBROIDERY PROGRAM



WORK HARD. STAY SAFE.®





RADIANS

CUSTOMIZED

QUICKLY & ECONOMICALLY

DOUBLE DUTY

Make your safety gear do double duty for you by choosing custom imprinted PPE. Radians' comprehensive Custom Imprinting Program can turn your PPE into a walking billboard!

Radians offers several custom imprinting options to satisfy a variety of branding, promotional, and advertising needs:

EMBROIDERY • SCREEN PRINTING • PAD PRINTING • HEAT TRANSFER

Custom imprinting is available for vests, hard hats, glasses, neck cords, jackets, FR Workwear, neck shades and cooling towels.

Logos can be up to: • 2 colors on glasses • 3 colors on cooling towels • 4 colors on vests, jackets, coveralls and hard hats

If logo requires a color that is not one of the stock inks listed, a Pantone® color number should be provided (if no PMS number given, the closest color will be determined) and a color match fee will be required. A layer of white will be added under the custom color for screen printed logos to ensure a good match. Exact color matching is not guaranteed due to printing on plastic or colored fabric.

YOUR ARTWORK, AS IT SHOULD BE

Our in-house marketing team and graphic designers will work with you to re-create your artwork to ensure a quality imprinted product. Our custom imprinting program is:

- **QUICK**—7 day turn-around time for in-stock colors and products
- **CUSTOMIZED**—Your Logo – Your Message printed in multiple colors
- **ECONOMICAL**—Low minimums—Low Prices

PLACE AN ORDER BY CONTACTING YOUR SALES REP: 877.723.4267

For more details and specifics about our custom imprinting, contact our sales department at 877-723-4267 or sales@radians.com.



EMBROIDERY

Embroidered logos are sleek, professional, durable and represent one of the most popular branding methods to stand out from the crowd. Radians can now provide personalized, customized, and on-site digitized embroidery services. With access to hundreds of colorful threads, Radians can stitch your logo or design on to select RadWear high-visibility apparel, including jackets, FR workwear, polos, and T-shirts made from solid fabrics. Although embroidery does not allow for absolute PMS color matching, we can get very close to your Pantone® color via our extensive selection of threads.

PRODUCTION EFFICIENCY & VERSATILITY

Our state of the art embroidery machines stitch up to 1,200 stitches a minute, and with 15 needles, we can get your job done quickly and incorporate up to 15 colors in any one design.

EMBROIDERY PROGRAM INFO

Set-Up Fee: \$25/logo Non-Camera Ready Artwork/Modifications Fee: \$50
Digitizing Fee (one-time fee): \$35/logo Embroidery fees are per logo location.
Lead time: 7 days after receipt of approved artwork and order for in-stock colors and product.

- Stock Colors (solid colors only):
- | | |
|--------------------------|---------------------------|
| ● Stock Yellow 1924 | ● Stock Light Blue 1593 |
| ● Stock Maroon 1836 | ● Stock Process Blue 1977 |
| ● Stock Burgundy 1785 | ● Stock Navy Blue 1767 |
| ● Stock Orange 1678 | ● Stock Green 1751 |
| ● Stock Red 1637 | ○ Stock White 1801 |
| ● Stock Brown 1885 | ● Stock Silver 1687 |
| ● Stock Gray 1502 | ● Stock Black 1800 |
| ● Stock Reflex Blue 1766 | ● Stock Gold 1673 |



BENEFITS OF CUSTOMIZED SAFETY GEAR

1. Offers an ideal way to convey and differentiate your brand image
2. Could help generate leads or new quotes for your business
3. Promotes a positive and professional image
4. Increases exposure of your company name, logo, safety message, and brand
5. Promotes a team spirit in the workplace



SCREEN PRINTING

More versatile than traditional printing techniques, Radians can screen print your logo on our Hi-Viz apparel, cooling products and neck cords.

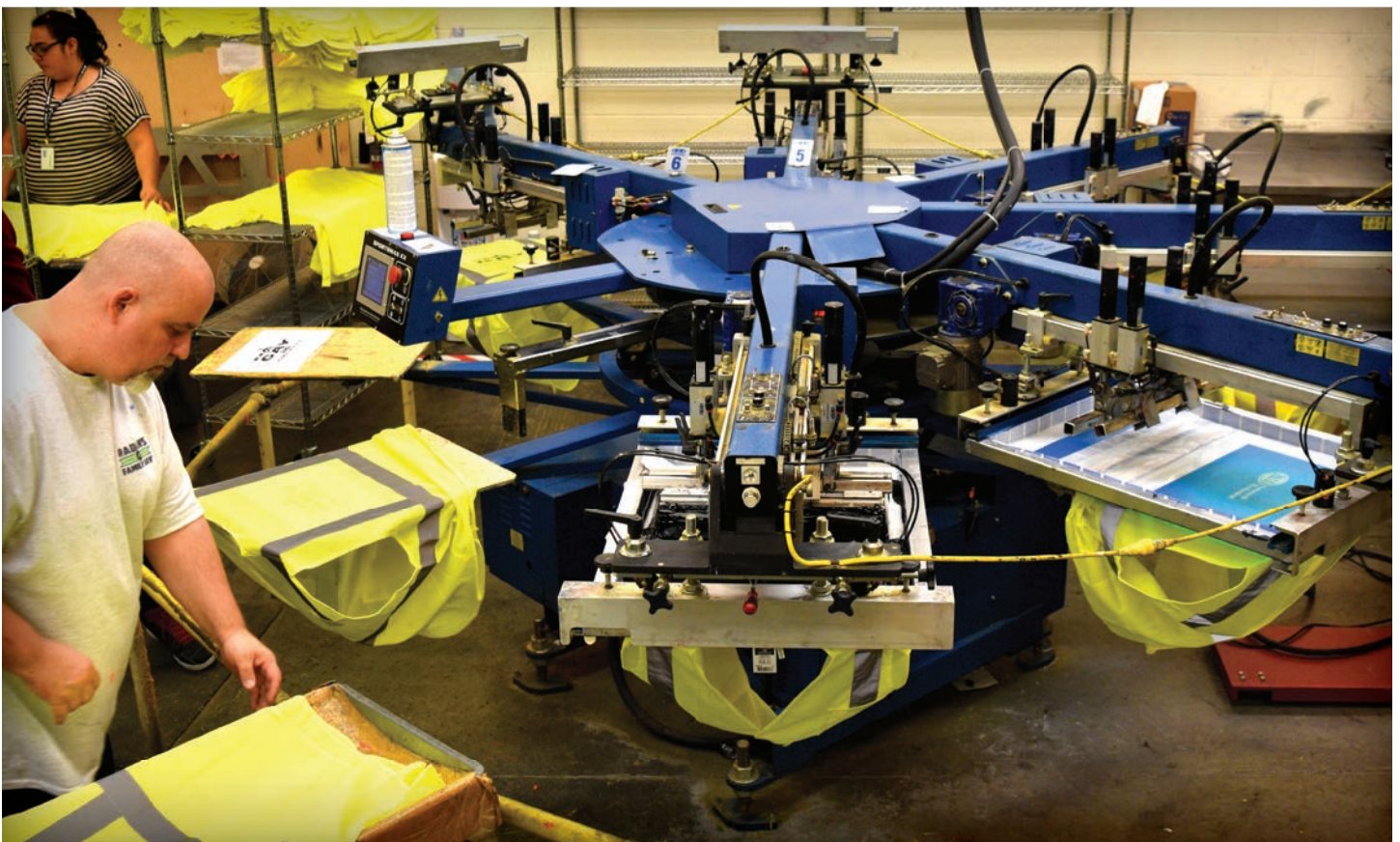
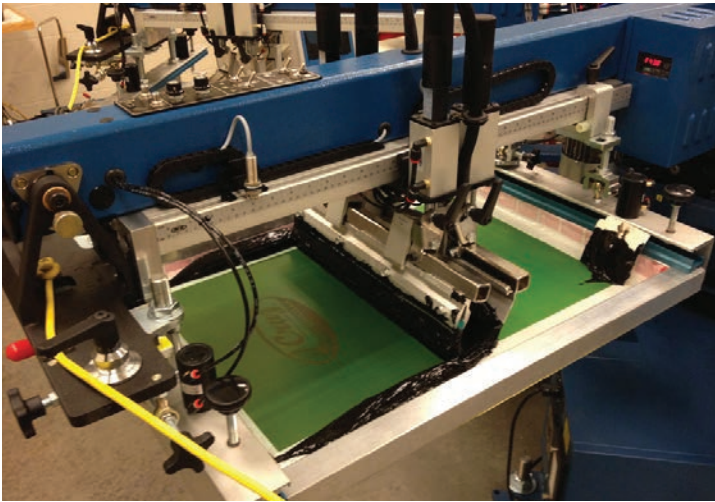


STOCK COLORS

Vests, Jackets, FR Workwear, Neck Cords, Cooling

	107 C - Lemon Yellow		299 C - Light Blue
	504 C - Maroon		Process Blue
	216 C - Burgundy		281 C - Blue Navy
	1655 C - Orange		348 C - Green
	186 C - Flag Red		White
	1395 C - Brown		Silver
	429 C - Grey		Black
	Reflex - Royal Blue		Gold

All colors are listed in PANTONE® Solid Coated




















PAD PRINTING

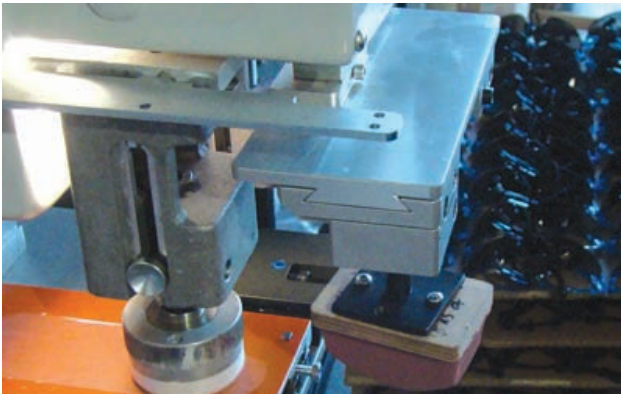
Our pad printing capabilities allow us to transfer your 2-D image on to a 3-D object, such as a hard hat or safety glasses. We have multiple machines, allowing us to print one color or up to four colors.

STOCK COLORS

Glasses, Hard Hats

 102 C - Yellow	 299 C - Light blue	 4695 C - Dark Brown
 137 C - Hot yellow	 301 C - Royal blue	 White
 165 C - Orange	 289 C - Dark blue	 Gray
 186 C - Bright red	 2755 C - Violet	 Black
 193 C - Carmin red	 348 C - Light green	 874 U - Gold
 194 C - Maroon	 350 C - Pine green	

All colors are listed in PANTONE® Solid Coated



HEAT TRANSFER

Heat transfers allow for an extremely detailed and brilliant image of your logo in full color. Your logo is permanent, resists fading and is not compromised by normal washing and cleaning. Heat transfers are more comfortable than vinyl transfers.

**ARTWORK GUIDELINES FOR ALL IMPRINTING + EMBROIDERY**

For the best quality, vector artwork is the preferred type of image to submit (AI, EPS or PDF files can contain vector art). A bitmap (or Raster) image (JPG, TIFF, GIF, BMP) is acceptable, provided it is at high resolution (200-300dpi).

Low resolution images often have jagged, pixelated edges, and cannot be enlarged without losing quality, as well as fine detail that can be lost when etched into the printing plates.

Photocopies, business cards, drawings, decals, ,faxes, etc. are not considered camera ready artwork.

If your artwork does not meet our printing requirements and must be re-created, there will be a one-time \$50.00 artwork fee.



Quantity	Colors	1 Color	2 Color
48-120	Up to 2	\$0.75	\$1.05
120-300	Up to 2	\$0.50	\$0.75
301-600	Up to 2	\$0.40	\$0.65
601-1200	Up to 2	\$0.35	\$0.55
1201+	Up to 2	\$0.30	\$0.45

Quantity	1 Color	2 Colors	3 Colors	4 Colors
40-100	\$1.35	\$2.40	\$2.75	\$3.45
101-300	\$0.75	\$1.50	\$2.05	\$2.85
301+	\$0.50	\$1.00	\$1.35	\$1.75

Bump-Caps: imprinting available on the front/1 color only

Quantity	1 Color	2 Colors	3 Colors	4 Colors
24-47	\$2.00	\$3.00	\$4.00	\$5.00
48-143	\$1.25	\$2.25	\$3.00	\$4.00
144-287	\$1.00	\$1.60	\$2.20	\$2.80
288-503	\$0.80	\$1.30	\$1.80	\$2.30
504+	\$0.65	\$1.05	\$1.45	\$1.85

Quantity	1 Color	2 Colors	3 Colors	4 Colors
10-19	\$6.00	\$9.00	\$12.00	\$15.00
20-29	\$5.00	\$7.50	\$10.00	\$12.50
30-39	\$4.00	\$6.00	\$8.00	\$10.00
40-49	\$3.00	\$4.70	\$6.40	\$8.10
50-89	\$2.50	\$3.95	\$5.40	\$6.85
90-120	\$1.50	\$2.45	\$3.40	\$4.35
121+	\$1.00	\$1.75	\$2.50	\$3.25

Quantity	1 Color	2 Colors	3 Colors
24-71	\$2.50	\$4.00	\$5.50
72-119	\$1.50	\$2.75	\$4.00
120-287	\$1.00	\$1.60	\$2.20
288-503	\$0.80	\$1.30	\$1.80
504+	\$0.65	\$1.05	\$1.45

Quantity (EA)	1 Color
100-499	\$0.55
500-1000	\$0.45

Quantity	Embroidery Fee - up to 4.25"	Embroidery Fee - 4.25" - 10"
24	\$5.00	\$20.00
30-96	\$4.50	\$18.00
97+	\$3.50	\$14.00

*Embroidered products sold in multiples of six only. Embroidery cannot be done on pockets or mesh (solid material only)

Quantity	20 in ² or less	21 in ² - 64 in ²	65 in ² or more
24-47	\$0.16	\$0.12	\$0.11
48-143	\$0.14	\$0.10	\$0.09
144-287	\$0.13	\$0.08	\$0.07
288-503	\$0.10	\$0.07	\$0.06
504+	\$0.09	\$0.06	\$0.05

*Prices listed above are per square inch (Multiply Length x Width to get total square inches). Price based on size and quantity: Square Inches x Price per Square Inch + Labor Fee = Total Per Piece Price.

Vision and Hearing Protection

Set-Up Fee: \$30 per logo, per color
 PMS Color Matching Available: \$25.00 Per Color/Per Order
 Non-Camera Ready Artwork Fee: \$30.00
 Lead Time: 7 days after receipt of approved artwork and order for in-stock colors and in-stock product. Multiple eyewear styles cannot be combined for quantity discounts.
 Cannot print on earmuff headbands.

Hard Hats

Set-Up Fee: \$45.00 (1-2 Colors), \$90.00 (3-4 Colors)
 PMS Color Matching Available: \$25.00 Per Color/Per Order
 Non-Camera Ready Artwork Fee: \$30.00
 Lead Time: 7 days after receipt of approved artwork and order for in-stock colors and in-stock product.

Vests / T-Shirts / Pants / FR Workwear Shirts

Set-Up Fees: \$20 per logo, per color (No fee for 504+)
 PMS Color Matching Available: \$90.00 Per Color
 Non-Camera Ready Artwork Fee: \$50.00
 No charge for TEXT ONLY artwork.
 Lead Time: 7 days after receipt of approved artwork and order for in-stock colors and in-stock product.

Artwork cannot be printed on Reflective Stripes.

Jackets / FR Workwear Coveralls

Set-Up Fee: \$20 per logo, per color
 PMS Color Matching Available: \$90.00 Per Color
 Non-Camera Ready Artwork Fee: \$50.00
 No charge for TEXT ONLY artwork.
 Lead Time: 7 days after receipt of approved artwork and order for in-stock colors and in-stock product.

Artwork cannot be printed on Reflective Stripes.

Cooling Towels and Wraps / Nylon Bags

Set-Up Fee: \$20.00 per logo, per color (No fee for 504+)
 Up to 3 Colors - 1 Color only on Nylon Bags
 Non-Camera Ready Artwork Fee: \$50.00
 Lead Time: 7 days after receipt of approved artwork and order for in-stock colors and in-stock product.

Neck Cords (NCCH only)

Set-Up Fee: \$20.00 per logo, per color
 Lead Time: 7 days after receipt of approved artwork and order for in-stock colors and in-stock product.

Embroidery

Set-Up Fee: \$25/logo Digitizing Fee (one-time fee): \$35/logo
 Non-Camera Ready Artwork/Modifications Fee: \$50
 Embroidery fees are per logo location.
 Lead time: 7 days after receipt of approved artwork and order for in-stock colors and product.

Heat Transfer

Non-Camera Ready Artwork Fee: \$50
 Labor Fee: \$2 per piece
 Lead time: 10 days after receipt of approved artwork and order for in-stock product.





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